MOLEX[®] PACKAGING SPECIFICATION

SRC MALE FLANGE GASKET

1.0 SCOPE

This document specifies the general requirements for packaging the SRC Male Flange Gasket, made from Silicone Rubber (Part Number 850710017).

2.0 PRODUCT DESCRIPTION

SRC 84 Pin Male Blade Housing Assembly: SRC2 84 Pin Male Blade Housing Assembly: SRC 60+6 Pin Male Blade Housing Assembly: SRC Mixed Power Male Blade Housing Assemblies: 85071 93288 (Anti-scoop version) 85083 93792

3.0 REFERENCE DOCUMENTS

850710017 PSD	SRC Male Flange Gasket Sales Drawing
SD-85071-100	SRC Male 84 Pin Sales Drawing
932880001 PSD	SRC2 Male 84 Pin Sales Drawing
850830010 PSD	SRC 60+6 Male Mixed Power Sales Drawing
937921000 PSD	SRC Male Mixed Power Sales Drawing

4.0 PROCEDURE

4.1. GENERAL REQUIREMENTS

The purpose of this specification is to assure that all SRC Male Flange Gaskets shipped shall do so damage free and in a manner which allows ease of handling, storage and distribution.

The recommended carton closure is tape.

The shipping weight for a carton should not exceed 5 kg.

4.2. PACKING INSTRUCTIONS

90 gaskets are placed in a bag (P/N 99990136), as specified in the table below.

The bag is then sealed.

Next, a quantity of 4 sealed bags is placed in a carton (P/N 967070001) for shipping.

ltem	Part Numbers	Quantity	Description	
1	850710017	90	SRC Male Gasket with Ribs	
2	967070001	1	Carton, Corrugated	
3	99990136	4	Bag	

REVISION: A1	ECR/ECN INFORMATION: ECM No: 102971 DATE: 2016/05/06	SRC MALE FLANGE GASKET PACKAGING SPECIFICATION			<u>SHEET No.</u> 1 of 2
DOCUMENT NUMBER: 850710020 PSK		CREATED / REVISED BY: JDWALLACE	CHECKED BY: SMCGREEVY	APPROVED BY: JDWALLACE	
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4.3. LABELLING

850710020 PSK

The labels used are standard Molex Ireland labels and measure 124.0mm x 76.2mm.

See figure 1 below for a sample of the label for each carton.

		050740047			
	(1P) PART NUMBER	850710017		(9D) DATE CODE	518
		ANGE GASKET WITH RIBS 360			
		000			
	(12D) INV CTRL DATE	2016/02/04			
		Ireland		www.molex.com	1
		987654321			
	ELV and RoHS Compliant				
	REACH SVHC information - see	VOt			
	BATCH Nr.	VS* 1/*			
	Nr. 0007 1-0017	**/*** IOUTER		**************	
	Customer 9876543210				
		D LTD., SHANNON INDUSTRIAL ESTA		E, IRELAND	
	Figure 1 : Example	e of Standard Molex Irelar	id Label		
REVISION:	ECR/ECN INFORMATION:	TITLE:			SHEET No.
	ECM No: 102971	SRC MAL	E FLANGE G	_	
A1	DATE: 2016/05/06	PACKAGI	NG SPECIFIC	CATION	2 of 2
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