
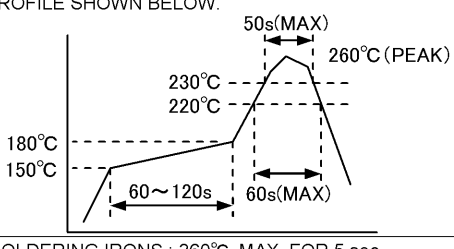






APPLICABLE STANDARD						
 <b>RATING</b>	OPERATING TEMPERATURE RANGE	-55 °C TO 85 °C <sup>(1) (2)</sup>	STORAGE TEMPERATURE RANGE	-10 °C TO 60 °C <sup>(3)</sup>		
	OPERATING HUMIDITY RANGE	RH 85 % MAX <sup>(2) (4)</sup>	STORAGE HUMIDITY RANGE	RH 70 % MAX <sup>(3) (4)</sup>		
	VOLTAGE	60 V AC	CURRENT	0.5 A		
	<b>SPECIFICATIONS</b>					
ITEM	TEST METHOD	REQUIREMENTS	QT	AT		
<b>CONSTRUCTION</b>						
GENERAL EXAMINATION	VISUALLY AND BY MEASURING INSTRUMENT.	ACCORDING TO DRAWING.	x	x		
MARKING	CONFIRMED VISUALLY.		x	x		
<b>ELECTRIC CHARACTERISTICS</b>						
CONTACT RESISTANCE	20 mV MAX, 1 mA(DC OR 1000Hz)	80 mΩ MAX. <sup>(5)</sup>	x			
INSULATION RESISTANCE	100 V DC.	500 MΩ MIN.	x			
VOLTAGE PROOF	200 V AC FOR 1 min.	NO FLASHOVER OR BREAKDOWN.	x			
<b>MECHANICAL CHARACTERISTICS</b>						
INSERTION AND WITHDRAWAL FORCES	MEASURED BY APPLICABLE CONNECTOR.	INSERTION FORCE: 15.5 N MAX. WITHDRAWAL FORCE: 1.55 N MIN.	x			
MECHANICAL OPERATION	50 TIMES INSERTIONS AND EXTRACTIONS.	① CONTACT RESISTANCE: NO VARIATION OF 20 mΩ OR MORE FROM INITIAL VALUE. ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	x			
VIBRATION	FREQUENCY 10 TO 55 Hz, SINGL AMPLITUDE : 0.75 mm, FOR 2 h IN 3 DIRECTIONS.	① NO ELECTRICAL DISCONTINUITY OF 1 μs. ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	x			
SHOCK	490 m/s <sup>2</sup> , DURATION OF PULSE 11 ms FOR 3 TIMES IN 3 DIRECTIONS.		x			
<b>ENVIRONMENTAL CHARACTERISTICS</b>						
DAMP HEAT (STEADY STATE)	EXPOSED AT 40±2 °C, 90 ~ 95 %, 96 h.	① CONTACT RESISTANCE: NO VARIATION OF 20 mΩ OR MORE FROM INITIAL VALUE.	x			
DRY HEAT	EXPOSED AT 85±2 °C, 96 h	② INSULATION RESISTANCE: 500 MΩ MIN.	x			
RAPID CHANGE OF TEMPERATURE	TEMPERATURE -55 → +5~+35 → +85 → +5~+35 °C TIME 30 → 5 MAX → 30 → 5 MAX min. UNDER 5 CYCLES.	③ NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	x			
CORROSION SALT MIST	EXPOSED IN 5 % SALT WATER SPRAY FOR 48 h.	① CONTACT RESISTANCE: NO VARIATION OF 20 mΩ OR MORE FROM INITIAL VALUE.	x			
SULFUR DIOXIDE	EXPOSED IN 25 PPM FOR 96 h. (TEST STANDARD: JIS C 60068)	② NO DERECT SUCH AS CORROSION WHICH IMPAIRS THE FUNCTION OF CONNECTOR.	x			
RESISTANCE TO SOLDERING HEAT	1)REFLOW SOLDERING : REFLOW 2 TIMES UNDER THE TEMPERATURE PROFILE SHOWN BELOW.  2) SOLDERING IRONS : 360°C MAX. FOR 5 sec.	NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINAL.	x			
SOLDERABILITY	SOLDERED AT SOLDER TEMPERATURE 240±3°C FOR IMMERSION DURATION, 3 sec.	A NEW UNIFORM COATING OF SOLDER SHALL COVER A MINIMUM OF 95 % OF THE SURFACE BEING IMMERSED.	x			
	COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE	
	2	DIS-F-004353	KN. SHIBUYA	HT. YAMAGUCHI	09. 12. 15	
	REMARKS			APPROVED	HS. OKAWA	08. 06. 05
	(1) INCLUDE TEMPERATURE RISE CAUSED BY CURRENT-CARRYING. (2) OPERATING TEMPERATURE SHOULD BE -55 TO 40°C WHEN HUMIDITY EXCEEDS 80% RH. (3) "STORAGE" MEANS A LONG-TERM STORAGE STATE FOR THE UNUSED PRODUCT BEFORE ASSEMBLY TO PCB. (4) THERE MUST NOT BE DEWFALL. (5) DON'T INCLUDE CONDUCTOR RESISTANCE OF THE CABLE OF THE COMBINATION CONNECTOR.			CHECKED	HT. YAMAGUCHI	08. 06. 05
	Unless otherwise specified, refer to JIS-C-5402.			DESIGNED	SS. YOSHIDA	08. 06. 04
	Note QT:Qualification Test AT:Assurance Test X:Applicable Test			DRAWN	SS. YOSHIDA	08. 06. 04
	DRAWING NO.		ELC4-157330-00			
	SPECIFICATION SHEET		PART NO.	FX16-31S-0.5SV		
	HIROSE ELECTRIC CO., LTD.		CODE NO.	CL575-3402-4-00	 1/1	