# Thick film rectangular

# MCR18 (1206 size: 1 / 4W)

#### Features

- 1) Power rating of 1 / 4W
- 2) Highly reliable chip resistor Ruthenium oxide dielectric offers superior resistance to the elements.
- 3) Electrodes not corroded by soldering
- Thick film makes the electrodes very strong.
- 4) Leading the world in development and mass production.
  Since start of production in 1976 (first in the wold), this component has established a solid reputation as a general–purpose chip resistor.
- 5) ROHM resistors have approved ISO–9001 certification. Design and specifications are subject to change without notice. Carefully check the specification sheet before using or ordering it.

# Ratings

Item	Conditions	Specifications	
Rated power	Power must be derated according to the power derating curve in Figure 1 when ambient temperature exceeds 70°C.  **Body 40	0.25W (1 / 4W) at 70°C	
Rated voltage	The voltage rating is calculated by the following equation. If the value obtained exceeds the limiting element voltage, the voltage rating is equal to the maximum operating voltage. $E : \text{Rated voltage (V)} \\ E = \sqrt{P \times R} \qquad P : \text{Rated power (W)} \\ R : \text{Nominal resistance } (\Omega)$	Limiting element voltage 200V	
Nominal resistance	See Table 1.		
Operating temperature		-55°C to +155°C	

Jumper type				
Resistance	Max. 50mΩ			
Rated current	2A			
Operating temperature	-55°C to +155°C			

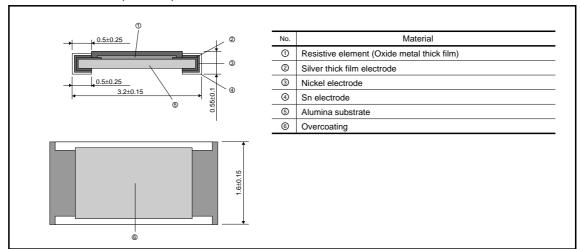
Table 1					
Resistance tolerance	Resistance range $(\Omega)$	Resistance temperature coefficient (ppm / °C)			
F (±1%)	10 ≤ R ≤ 2.2M (E24,96)	±100			
J (±5%)	1.0 ≤ R < 2.2 (E24)	500±350			
	2.2 ≤ R < 10 (E24)	±500			
	10 ≤ R ≤ 10M (E24)	±200			

<sup>•</sup> Before using components in circuits where they will be exposed to transients such as pulse loads (short–duration, high–level loads), be certain to evaluate the component in the mounted state. In addition, the reliability and performance of this component cannot be guaranteed if it is used with a steady state voltage that is greater than its rated voltage.

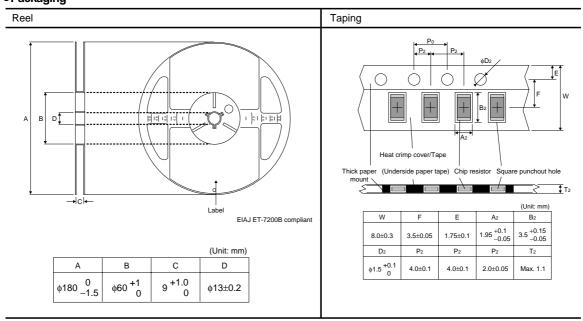
## Characteristics

ltom	Guaranteed value		Tost conditions (US C 5201.1)	
Item	Resistor type	Jumper type	Test conditions (JIS C 5201-1)	
Resistance	J:±5% F:±1%	Max. 50mΩ	JIS C 5201-1 4.5	
Variation of resistance with temperature	See <u>Table.1</u>		JIS C 5201-1 4.8 Measurement : -55 / +25 / +125°C	
Overload	$\pm$ (2.0%+0.1 $\Omega$ ) Max. 50m $\Omega$		JIS C 5201-1 4.13 Rated voltage (current) ×2.5, 2s. Maximum overload voltage : 400V	
Solderability	A new uniform coating of minimum of 95% of the surface being immersed and no soldering damage. $\pm \ (1.0\% + 0.05\Omega) \qquad \text{Max. } 50\text{m}\Omega$ No remarkable abnormality on the appearance.		JIS C 5201-1 4.17 Rosin·Ethanol (25%WT) Soldering condition: 235±5°C Duration of immersion: 2.0±0.5s.	
Resistance to soldering heat			JIS C 5201-1 4.18 Soldering condition: 260±5°C Duration of immersion: 10±1s.	
Rapid change of temperature	± (1.0%+0.05Ω)	Max. 50mΩ	JIS C 5201-1 4.19 Test temp. : –55°C to +125°C 5cyc	
Damp heat, steady state	± (3.0%+0.1Ω)	Max. 100mΩ	JIS C 5201-1 4.24 40°C, 93%RH Test time : 1,000h to 1,048h	
Endurance at 70°C	± (3.0%+0.1Ω)	Max. 100mΩ	JIS C 5201-1 4.25.1 Rated voltage (current), 70°C 1.5h : ON – 0.5h : OFF Test time : 1,000h to 1,048h	
Endurance	± (3.0%+0.1Ω)	Max. 100mΩ	JIS C 5201-1 4.25.3 155°C Test time: 1,000h to 1,048h	
Resistance to solvent	± (1.0%+0.05Ω)	Max. 50mΩ	JIS C 5201-1 4.29 23±5°C, Immersion cleaning, 5±0.5min Solvent : 2-propanol	
Bend strength of the end face plating			JIS C 5201-1 4.33	

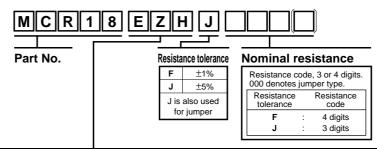
# ●External dimensions (Unit : mm)



# Packaging



#### Makeup of the part number

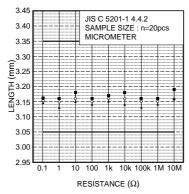


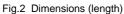
**Packaging Specifications Code** 

	Dort No.	Part No. Code	Resistance	e tolerance	Packaging specifications	Reel	Basic ordering unit (pcs)
ı	Pail No.		J(±5%)	F(±1%)			
	MCR18	F7H	0	0	Paper tape (4mm Pitch)	φ180mm (7in )	5,000

Reel (\(\phi\)180) : JEITA ET-7200B

#### Dimensions





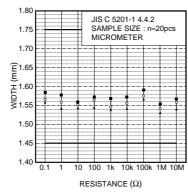


Fig.3 Dimensions (width)

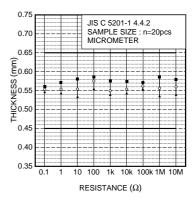


Fig.4 Dimensions (thickness)

# •Electrical characteristics

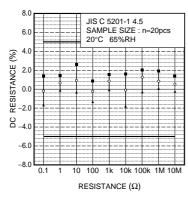


Fig.5 Resistance

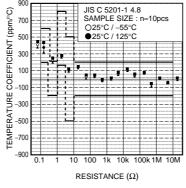


Fig.6 Variation resistance with temperature

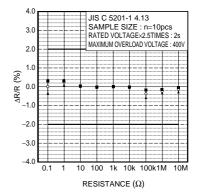


Fig.7 Overload

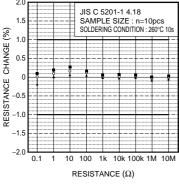


Fig.8 Resistance to soldering heat

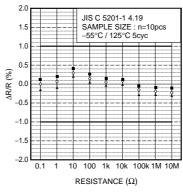


Fig.9 Rapid change of temperature

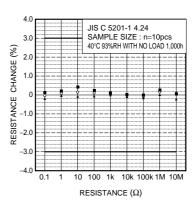


Fig.10 Damp heat, steady state

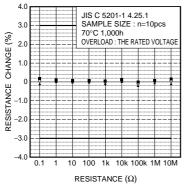


Fig.11 Endurance (at 70°C)

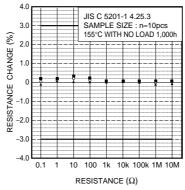


Fig.12 Endurance

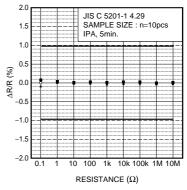


Fig.13 Resistance to solvents

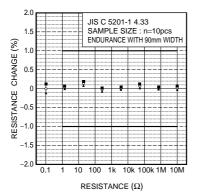


Fig.14 Bend strength of the end face plating

Rev.B

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